





# **ARCRAFT PLASMA EQUIPMENTS (I) PVT. LTD.**

# **AIR / GAS PLASMA CUTTING MACHINES**

# **CUTS STAINLESS STEEL UP TO 150 mm THICK**



#### Features:

- IGBT inverter based technology.
- Models from 10mm to 150mm cutting capacity in Stainless Steel.
- Suitable to cut Mild Steel, Aluminum, Brass, Copper & other metals.
- Air cooled torches up to 50mm.
- Water cooled torches from 50mm & above.
- Suitable to interface with Portable or Gantry type
  CNC profile cutting or Robotic systems.
- Torch cable length up to 30 meters available.
- 100% duty cycle / OCV 260 VDC.
- Supply input 380 415 VAC / 3-Phase / 50-60 Hz.





# Air Plasma with Air Cooled Torch

Model : ARC	CUT	10i	16i	25i	30i	40i	50 i
Clean cut	mm	6	10	16	25	32	40
Parting cut	mm	10	16	25	32	40	50
Rated Input	KVA	4.8	6.5	9.8	12.8	15.5	19.5
Output DC	amp	30	40	60	80	100	120
$W \times H \times L$	m m	285 x 510 x 560	285 x 510 x 560	285 x 510 x 560	340 x 585 x 560	340 x 585 x 560	340 x 585 x 560
Weight	kgs	19	25	34	45	53	60
Pressure	kg/cm² (Bar)	6	6	8	8	8	8
Flow	cfm / lfm	2.5 / 70	2.5 / 70	3.5 / 100	3.5 / 100	3.5 / 100	3.5 / 100

# Air Plasma with Water Cooled Torch

Model : ARC CUT		60i	70i	80i	
Clean cut	mm	50	60	70	
Parting cut	mm	60	70	80	
Rated Input	KVA	25.5	28.3	32.5	
Output DC	amp	150	180	200	
WxHxL	mm	560 x 1345 x 865	560 x 1345 x 865	560 x 1345 x 865	
Weight	kgs	91	105	125	
Pressure	Kg/cm² (Bar)	3	3	3	
Flow	cfm / lfm	1 / 28.3	1 / 28.3	1 / 28.3	



# **Nitrogen Plasma with Water Cooled Torch**

Model : ARC	CUT	100i	125i	150i
Clean cut	mm	80	100	125
Parting cut	mm	100	125	150
Rated Input	KVA	62	93	124
Output DC	amp	300	400	800
WxHxL	mm	870 x 1460 x 1050	870 x 1460 x 1050 x 2	870 x 1460 x 1050 x 2
Weight	kgs	280	410	580
Pressure	Kg/cm² (Bar)	3	3	3
Flow	cfm / lpm	1 / 28.3	1 / 28.3	1 / 28.3



Specifications are subject to change without notice









### Chiller

#### Features:

- Water Chiller cum Re-Circulator available for Plasma Cutting Machine ARC CUT 60i and above.
- · Maximizes torch productivity.
- Installed with imported compressors, highly efficient condenser and evaporator, excellent cooling, quiet and low electricity consumption.

### Specifications:

Capacity	1 Ton	2 Ton	3 Ton	5 Ton	
Flow Rate	5 lpm	5 lpm	5 lpm	5 lpm	
Outlet Temperature	10 - 25° C adjustable				
Input	415 VAC / 3-Ø / 0.5 HP				
Tank	25 ltrs	60 ltrs	200 ltrs	300 ltrs	

#### **Automation**

- Automation available with portable trolleys with Rail and Profile cutting systems.
- One can adjust the speed of the machine according to the thickness of the cutting plate with speed controller nob.
- This machine can cut the plates in straight direction and also cut in round shape with the help of circle cutting attachment.
- · Advanced automation available with CNC cutting systems.

# **Torch Cable**

- Outstanding toughness & durability.
- High resistance to cuts, tears & abrasion.
- · Resistance to oil, solvents and chemicals.
- Available in the standard size of 7 meter (Available even upto 30 meter).

# **Earthing Clamp**

- High conductivity, bare annealed copper flexible conductor.
- The cable is extremely resistant to light, chemicals and mechanical damage and it maintains its flexibility.
- Earthing clamp with 7 meter cable.

# Consumables & Spares

- Our consumables for plasma cutting system ensure optimal performance.
- Our torches and consumables have the latest performance-enhancing technologies and are machined to the highest quality standards.
- Torch bracket for circular & linear cut.







**Torch bracket** 















Air cooled



